

B1 Fire Rating Certificate · Germany

European standard DIN 4102

molo soft collection

glacier blue paper

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B1 · European standard DIN 4102

molo glacier blue paper products have achieved a German B1 fire rating under the European standard DIN 4102. B1 (Brandschacht) measures reaction to fire and is considered the highest flammability standard in the Country.

The German standard divides building materials into non-combustible materials (Class A) and combustible materials (Class B). Both classes have subclasses, which are subdivided as follows:

Class A:

A1: Non-flammable materials

A2: Non-flammable materials containing small amounts of combustible materials

Class B:

B1: Flame-retardant building materials

B2: Normal-flammable building materials

B3: Lightly flammable building materials

molo kraft paper products are completely fire retardant and are difficult to ignite / self-extinguishing.

This rating is consistent with use in all types of occupancies.

All products should always be kept away from any open flame or heat source to avoid possible damage.

Investigation report

**Büttenpapierfabrik Gmund
GmbH & Co. KG**

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DE-83703 Gmund am Tegernsee

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Datum - date : 17.12.2025

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Order description:	Proof of flammability to classify building materials to class B1 „schwerentflammbar“ according to DIN 4102, part 1 (1998-05) Fire behaviour of building materials and building components – Part 16: Performance of fire shaft tests according to DIN 4102-16 (2021-01)
Test samples:	article: "Gmund fire retardant Paper, col. Ku296, Papier/Vliesartig mit beidseitiger Leimpressbeschichtung"
Sampling:	by orderer
Orderer:	see address
Date of order:	11.11.2025
Receipt of order:	17.11.2025
Date of testing:	17.12.2025
Number of pages:	6

Remark: The results are valid only for the tested object. Accredited test methods are underlined. The accreditation applies for the methods listed in the annex to the certificate D-PL-17323-01-00. The valuations and Interpretations in the investigation report are not subject to accreditation. Tests conducted through co-operation partners are marked with °. All information provided by the customer, which is taken over unchecked and thus reflected in the examination report, are placed in quotation marks on the first page of the investigation report. Changes to the original investigation report are marked with a vertical line in the left margin and a revision level is added to the investigation report number. The content of this investigation report will not be passed to third persons without written approval of the orderer. The partial publication of the test report, as well as the usage for commercial process, is only allowed with a permission of the DELCOTEX Delius Techtex GmbH & Co. KG. Remnants of test material will be destroyed after 3 months. Previously stated specifications / data sheets / certificates are only characters and no warranties. Also no warranty in case of durability will be overtaken. Finally our general delivery and payment conditions are valid (please see www.textillabor.eu).

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Test results

Description of test material in condition as delivered

Name of the material	Description of samples	Colour	thickness [mm]	weight [g/m ²]
Customer details: "Gmund Fire retardant Paper"	Material: Paper/nonwoven; Coating: Glue press coating on both sides; Chemical treatment: Solution containing organic phosphate salt	KU296	-	-
addition D-LAB:	no difference between both sides; Side A inside on roll	lightblue	≈ 0,22	≈ 120,76

The testing laboratory is not provided with further details concerning composition of the tested building materials.

Preparation of samples:

Out of the material there have been cut samples with the dimensions of 1000mm x 190mm to flame impingement for the ignitability apparatus.

The samples were kept in climate chamber 23 +/- 2 °C und 50 +/- 4 % humidity until they reached constant weight.

Special remarks: -

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Test results

1. Method: "Brandschacht" test accordance to DIN 4102 (1998-05)

"Brandschacht" tests (Part 1)

Arrangement of samples: freely suspended

Sample A	flaming side A in length direction	colour: lightblue	4 samples length side A
Sample B	flaming side A in cross direction	colour: lightblue	4 samples cross side A
Sample C	flaming side A in cross direction	colour: lightblue	4 samples cross side A
Sample D	flaming side A in cross direction	colour: lightblue	4 samples cross side A

		Result with the tested specimen					
		Dim.	A	B	C	D	
1	Number of specimen arrangement acc. to. DIN 4102/T15 (1990-05), schedule 1		1	1	1	1	
2	Maximum flame height above bottom edge of the specimen	cm	60	80	60	60	
3	Time ¹⁾	min:s	0:10	0:10	0:15	0:13	
4	Burn through / melting						
	Time ¹⁾	min:s	0:11	0:10	0:08	0:08	
5	Observations on the back side of the specimen Flames/Glowing Time ¹⁾	min:s	-	-	-	-	
6	Change of color Time ¹⁾	min:s	-	-	-	-	
7	Falling of burning droplets Start ¹⁾	min:s	no	no	no	no	
8	Extent Sporadic falling of burning droplets ²⁾		-	-	-	-	
9	Continuous falling of burning droplets ²⁾		-	-	-	-	
10	Falling of burning parts Start ¹⁾		no	no	no	no	
11	Sporadic falling of burning parts ²⁾		-	-	-	-	
12	Continuous falling of burning parts ²⁾		-	-	-	-	
13	Afterflame time at the bottom of the sieve (max.)	min:s	-	-	-	-	
	Impairment of the burner by dropping or falling material:		no	no	no	no	
14	Time ¹⁾	min:s	-	-	-	-	
15	Premature end of test: Final occurrence of burning at the specimen ¹⁾	min:s	-	1:10	-	-	
16	Time of eventually end of test ¹⁾	min:s	-	-	-	-	

¹⁾ indication of times: from the begin of testing procedure

²⁾ checked off if applicable

³⁾ indication of carrier/foam layer separated in case of fire-proofing agents

⁴⁾ very strong development of smoke

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"Brandschacht" tests (Part 2)

			Result with the tested specimen										
		Dim.	A		B		C		D		E		
	Afterflame after end of test		no		no		no		no				
17	Time	min:s	-		-		-		-				
18	Number of specimen		-		-		-		-				
19	Front side of specimen ²⁾		-		-		-		-				
20	Back side of specimen ²⁾		-		-		-		-				
21	Flame length	cm	-		-		-		-				
	Afterglow after end of test		no		no		no		no				
22	Time	min:s	-		-		-		-				
23	Number of specimen		-		-		-		-				
	Place of appearance		-		-		-		-				
24	Lower half of the specimen ²⁾		-		-		-		-				
25	Upper half of the specimen ²⁾		-		-		-		-				
26	Front side of specimen ²⁾		-		-		-		-				
27	Back side of specimen ²⁾		-		-		-		-				
	Density of smoke												
28	≤ 400% * min		60,44		82,16		90,78		93,24				
29	> 400% *min ⁴⁾		-		-		-		-				
30	Diagram: encl. No.		1		2		3		4				
	Residual lengths:												
31	Individual value ³⁾	cm	27 30	40 41	32 18	27 37	42 46	43 46	39 31	60 61			
32	Average value, individual test ³⁾	cm	35		29		44		48				
33	Photo of specimen in enclosure no.		1		2		3		4				
34	Flue gas temperature												
35	Maximum of average value	°C	109,4		119,0		112,6		115,6				
	Time ¹⁾	min:s	9:58		10:00		9:59		9:59				
36	Diagram: encl. No.		1		2		3		4				
37	Remarks: -												

¹⁾ indication of times: from the begin of testing procedure

³⁾ indication of carrier/foam layer separated in case of fire-proofing agents

²⁾ checked of if applicable

⁴⁾ very strong development of smoke

Special remarks: -

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2. Method: Fire behaviour of building materials and building components accordance DIN 4102-1 B2 (1998-05) - Test for normal flammability

3. Description of test material in condition as delivered: look at page 2

4. Preparation of samples:

Out of the material there have been cut samples for the ignitability apparatus. The samples were kept 14 days in climate chamber 23 +/- 2 °C and 50 +/- 4 humidity.

5. Arrangement of samples: freely suspended, flaming in length and cross direction / flaming side A and side B

6. Date of Test: 03.12.2025

Test results of normal flammability

Length	Dim.	edge-test						surface-test					
samples no.		1	2	3	4	5	6	1	2	3	4	5	6
flaming direction	A/B	A	A	A	B	B		A	B				
ignition ¹⁾	s	1	1	1	1	1		3	4				
reaching the mark of measurement ¹⁾²⁾	s	/	/	/	/	/		/	/				
max. flame height	cm	-	-	-	-	-		5	6				
time	s	-	-	-	-	-		5	6				
self cessation of the flames end of afterflame ¹⁾	s	6	4	5	4	6		8	9				
end of glowing ¹⁾	s	15	15	15	15	15		15	15				
flames were extinguished after ¹⁾	s	/	/	/	/	/		/	/				
smoke development (visual)		low						low					
dropping of burning material during 20s ¹⁾	s	/	/	/	/	/		/	/				
appearance after test: burned out till max. width 2,0 cm height 8,0 cm													

Cross	Dim.	edge-test						surface-test					
samples no.		1	2	3	4	5	6	1	2	3	4	5	6
flaming direction	A/B	A	A	A	B	B		A	B				
ignition ¹⁾	s	1	1	1	1	1		5	5				
reaching the mark of measurement ¹⁾²⁾	s	/	/	/	/	/		/	/				
max. flame height	cm	-	-	-	-	-		6	7				
time	s	-	-	-	-	-		6	8				
self cessation of the flames end of afterflame ¹⁾	s	4	3	4	5	5		10	15				
end of glowing ¹⁾	s	15	15	15	15	15		15	15				
flames were extinguished after ¹⁾	s	/	/	/	/	/		/	/				
smoke development (visual)		moderate						moderate					
dropping of burning material during 20s ¹⁾	s	/	/	/	/	/		/	/				
appearance after test: burned out till max. width 2,0 cm height 8,0 cm													

1) time mentioned from the beginning of the test

2) during 20 Sec

-/- no appearance

- no information

7. Remarks and explanations to the testing procedure: -none-

8. Opinion concerning the dropping of burning material:

The material shows no dripping burning material.

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Test results

According to the test results of page 2-6 the material fulfils the requirements of building materials class B1 and B2 according to DIN 4102-1.

The present test samples (see page 2) can be classified according to the **DIN 4102 part1 (1998-05)** into the following class:

Baustoffklasse B1
(schwerentflammbare Baustoffe - hardly flammable)

Results: The examined product meets the requirements of class B1 for „schwerentflammbare“ (hardly flammable) building materials according to DIN 4102, part 1 (1998-05), suspended freely or with distance of >40 mm to same or other plain materials.

Special remarks:

- This report is only valid for the material as described under paragraph 1 (see page 2). In combination with other materials or with additional coatings or grounds etc. the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions.
- This test report is not valid, as soon as the fabric is used as a building product in the sense of the „Landesbauordnungen“ (state building requirements, MBO §17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, in particular private proprietary rights.
- For legal interests only the German original version is relevant.
- In General Building Inspectorates procedures this test report can be based for
 - o regular building materials for the required proof of accordance
 - o for not regular building materials for the required proof of applicability
- To noted is the notes in appendix D (DIN 4102-1)
- If the above-mentioned building materials is not used as product according to MBO § 2, Abs. 9, Ziffer 1,
- there is not need for a general building supervisory test report.
- This test report not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescription. This has to be verified by:
 - o „allgemeine bauaufsichtliche Zulassung“ (general building inspectorate approval) or by
 - o „allgemeine bauaufsichtliches Prüfzeugnis“ (general building inspectorate certificate) or by
 - o „Zustimmung im Einzelfall“ (exceptional approval)
- This test report can underlie building supervisory procedures:
 - o For regular building products for the pre scribed proofs of conformity
 - o For non-regular building products for the needed proofs of applicability

Validity:

This test report is valid until 30.11.2030, assuming that the test methods, the classification rules and the technology do not change during this period.

This test report is no substitute for a General Building Inspectorate Certificate.



i.A. Bianca Hüttemann

Labor/Laboratory

DELCOTEX Delius Techtex GmbH & Co. KG

Only the information contained in the signed test report is binding.

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Attachment 1

Sample: A

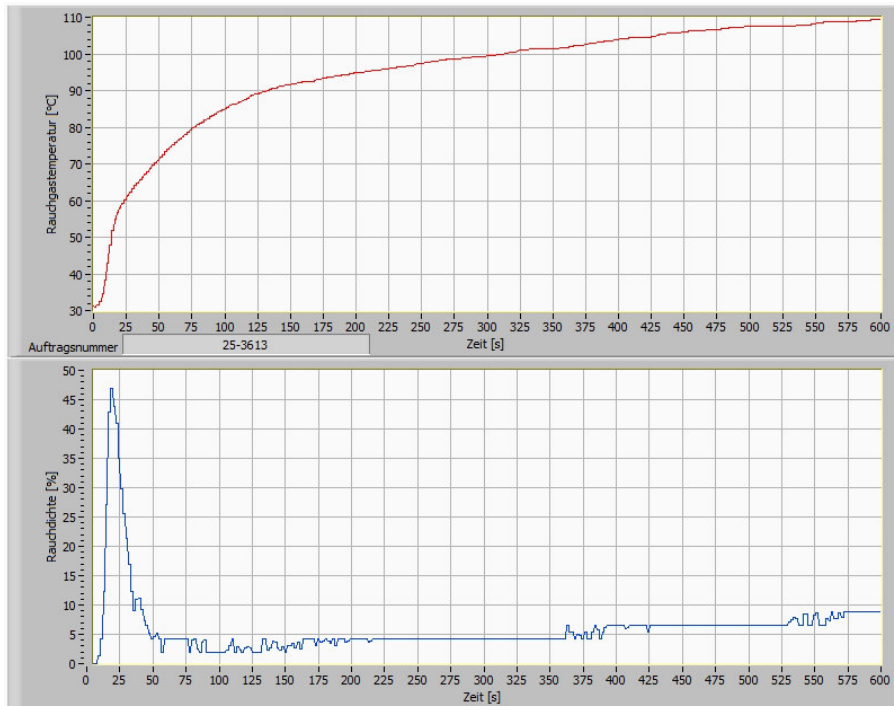


fig 1: Graphs of the flue gas temperature and the smoke density



fig 2: Photo of test specimen after the test

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Attachment 2

Sample: B

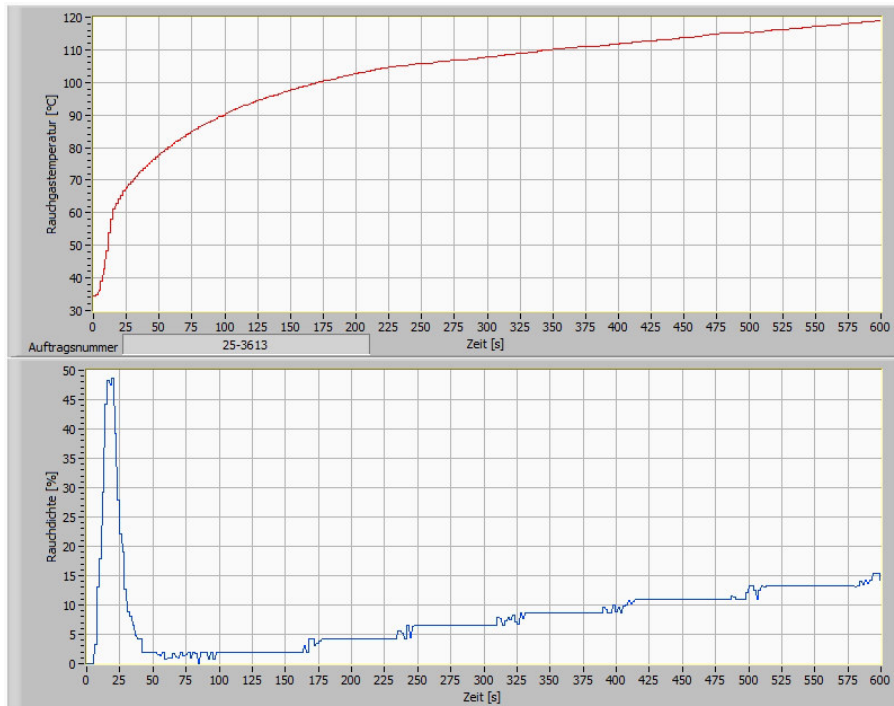


fig 1: Graphs of the flue gas temperature and the smoke density

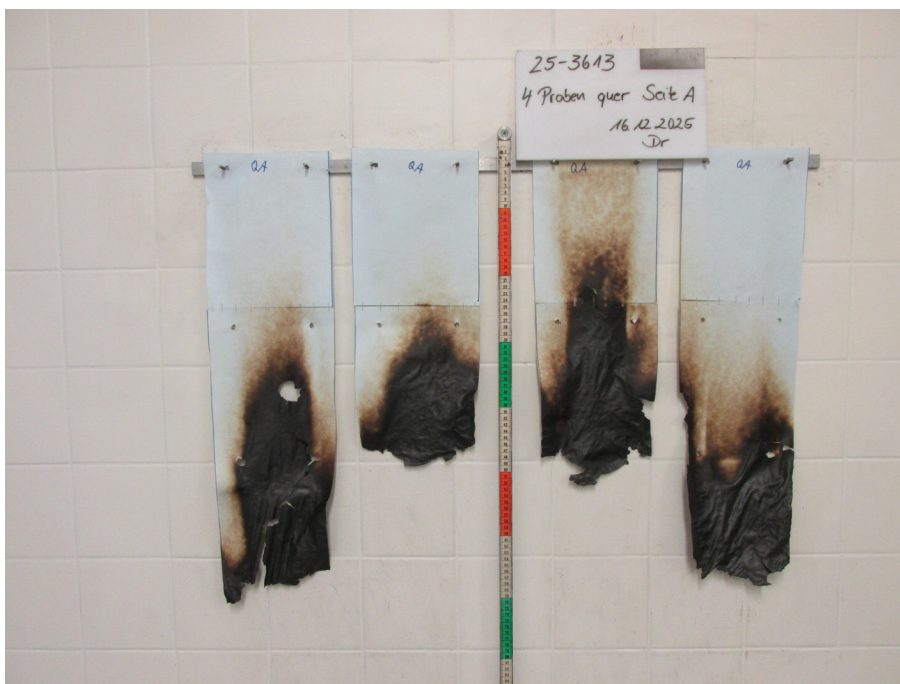


fig 2: Photo of test specimen after the test

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Attachment 3

Sample: C

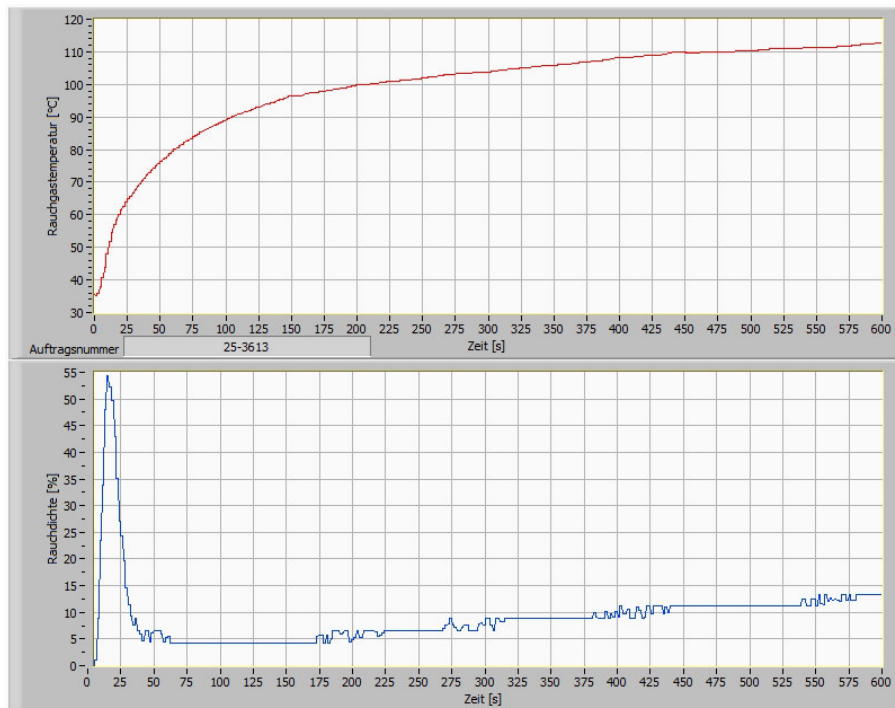


fig 1: Graphs of the flue gas temperature and the smoke density



fig 2: Photo of test specimen after the test

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Attachment 4

Sample: D

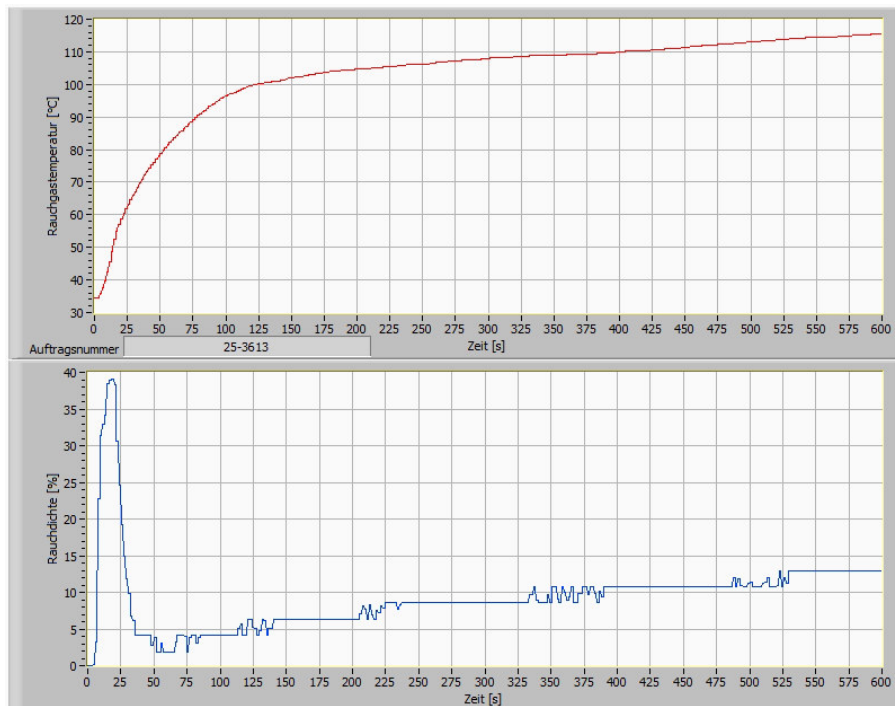


fig 1: Graphs of the flue gas temperature and the smoke density



fig 2: Photo of test specimen after the test